

### XJ CHEROKEE FRONT SWAY BAR DISCONNECT KIT

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

#### ⚠ WARNING

Sway bar should only be disconnected during off road use. Do not exceed 15mph with sway bar disconnected.

#### KIT CONTENTS:

1128BAG  
1128BAG2  
Dr Side Frame Mount  
Pass Side Frame Mount  
Double Wire Hitch Pins  
Link Bodies  
Link Ends  
Mounting Pins  
Upper Sway Bar Mount

#### TOOLS NEEDED:

T-55 Torx wrench  
15mm Socket or Wrench  
18mm Socket or Wrench  
19mm Socket or Wrench  
1/2" Socket or Wrench  
9/16" Socket or Wrench  
3/4" Socket or Wrench  
Drill Motor  
1/4" bit  
Hammer

#### HARDWARE INCLUDED:

2-3/8" x 1.25" Hex bolt  
2-3/8" Lock Washer  
4-3/8" Flat Washer  
2-1/2" Lock nut  
4-5/16" x 1" Self Tapping Bolt



#### Torque Specs:

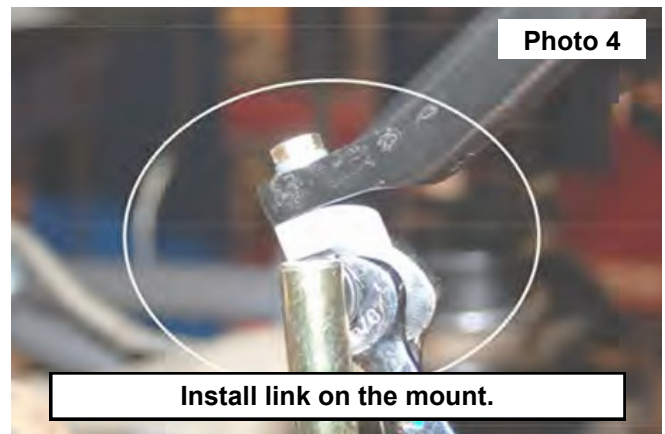
| Size  | Grade 5   | Grade 8   | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs  | 6MM  | 5ft/lbs   | 9ft/lbs    |
| 3/8"  | 30 ft/lbs | 35ft/lbs  | 8MM  | 18ft/lbs  | 23ft/lbs   |
| 7/16" | 45 ft/lbs | 60ft/lbs  | 10MM | 32ft/lbs  | 45ft/lbs   |
| 1/2"  | 65 ft/lbs | 90ft/lbs  | 12MM | 55ft/lbs  | 75ft/lbs   |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs  | 120ft/lbs  |
| 5/8"  | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs  |
| 3/4"  | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs  |

## INSTALLATION INSTRUCTIONS

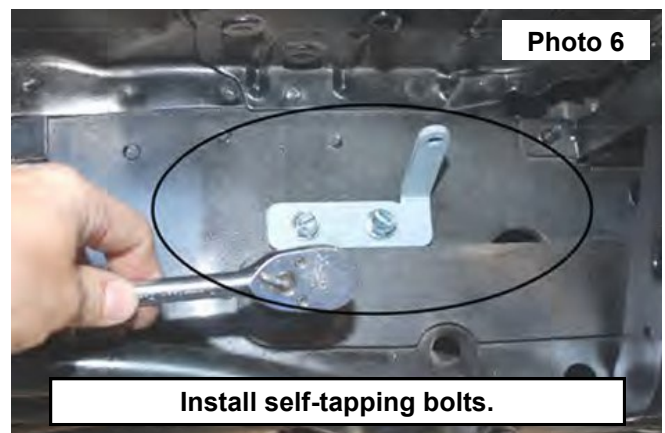
1. Remove the sway bar links on both sides using a T-55 torx/19mm wrench and a 15mm for the upper nut. **See Photo 1.**
2. Install the upper sway bar mount on the top of front sway bar where the stock link was secured using the supplied  $\frac{3}{8}$ " x 1.25 bolt lock washer and thick washer. Tighten using a  $\frac{9}{16}$ " wrench making sure the mount is straight. **See Photo 2.**



3. Using a hammer, remove the lower stock sway bar link mounting bolt from the axle mount.
4. Install supplied pin on the axle. Hold using a screwdriver and tighten  $\frac{1}{2}$ " lock nut using a  $\frac{3}{4}$ " wrench. **See Photo 3.**
5. Assemble the sway bar link with the link body, jam nut and rod end. Adjust the sway bar to a length of 10" from top to bottom. Tighten the jam nut against the rod end using a  $\frac{5}{8}$ " and  $\frac{3}{4}$ " wrench.
6. Install the sway bar link on the upper sway bar mount with the supplied  $\frac{1}{2}$ " flange lock nut. Tighten using a  $\frac{5}{8}$ " and  $\frac{3}{4}$ " wrench. **See Photo 4.**



7. With the sway bar link installed on the supplied frame bracket, swing the bracket and sway bar link up and position the bracket on the frame as shown. **See Photo 5.**
8. While holding the bracket in place, remove the sway bar link from the bracket. Mark and drill the holes using a  $\frac{1}{4}$ " bit.
9. Install the supplied  $\frac{5}{16}$  x 1" self tapping bolt in the drilled holes and tighten using a  $\frac{1}{2}$ " socket. **Note: Do not over tighten the self tapping bolts.** **See Photo 6.**



10. Install the lower axle mounting pin. Install the disconnect pin. **Note: When disconnected the hitch pin will be used on the upper mount to secure the sway bar link to the mount. See Photo 7.**



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