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ROUGH COUNTRY

RAM 19 UP 1500 HEADACHE RACK

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:

1x Headache Rack Frame
1x Standard DR Mount
1x Standard Pass Mount
1x DR Stake Pocket Mount
1x Pass Stake Pocket Mount
2x Rack Positioning Plate

Tools Needed:

19mm Socket or Wrench

Hardware Included:

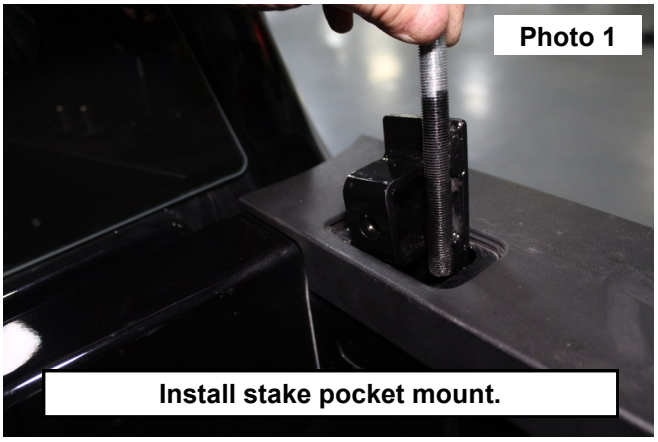
2x 1/2”-13 x 4.5” Hex bolt
2x 1/2”-13 x 1.25” Hex bolt
8x 1/2” Flat Washer
6x 1/2” Lock Washer
8x 1/2”-13 Hex Nut
6x 1/2” Plug

Torque Specs:

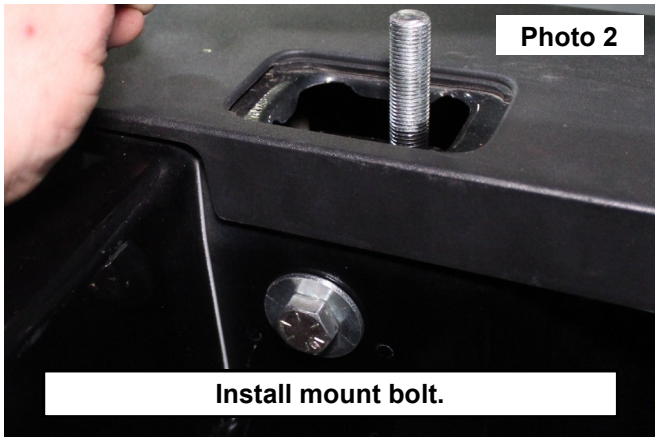
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

1. Insert the stake pocket mount bracket into the forward stake pocket on the bed. **NOTE: PASS side pictured. See Photo 1.**
2. Using (1 ea.) 1/2 x 1.25 bolt, 1/2 flat washer and, 1/2 lock washer, thread into the stake pocket mount. Do not tighten at this time. **See Photo 2.**

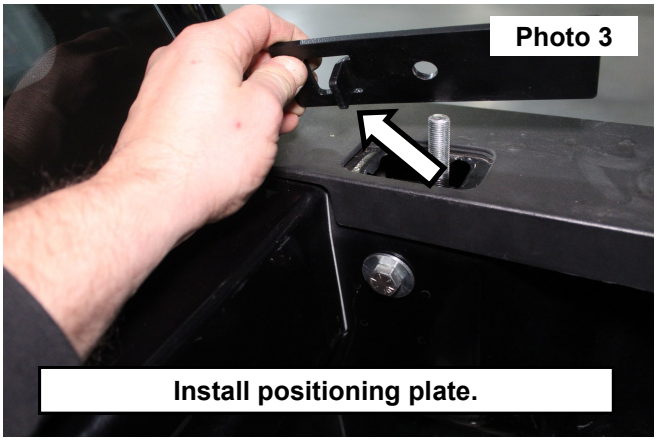


Install stake pocket mount.

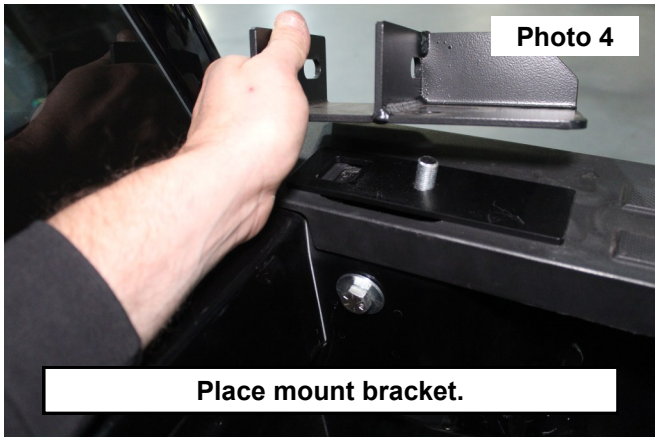


Install mount bolt.

3. Place the positioning plate onto the stake mount bracket. **NOTE: Ensure the tab is facing down. See Photo 3.**
4. Place the headache mount bracket on top of the positioning plate. **NOTE: Keep the slots to the outside. See Photo 4.**



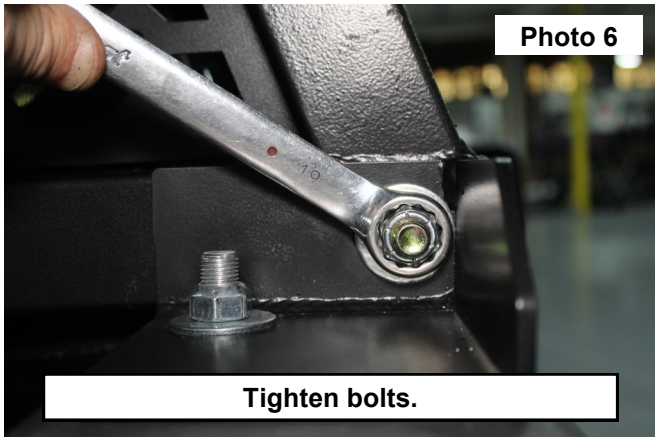
Install positioning plate.



Place mount bracket.

5. Loosely thread 1/2" nut, 1/2" flat washer, 1/2" lock washer on bolt from stake mount. **See Photo 5.**
6. **Repeat steps 1-5 for DR side.**
7. With assistance, place the rack onto the mounting brackets and thread (1 ea.) 1/2 x 4.5 bolt, 1/2 lock washer and 1/2 nut through the rack. Place (1) flat washer on both sides of rack. Using a 19mm wrench, tighten the rack. **See Photo 6.**
8. Install the supplied 1/2" plugs into any unused hole in the headache rack.

Loosely thread nut and washers.



Tighten bolts.

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